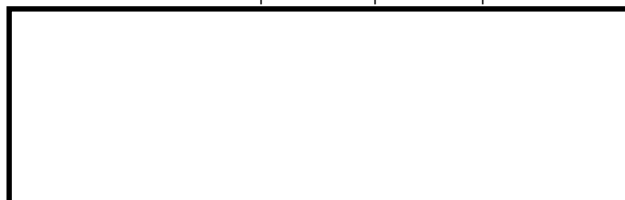


Oil Pattern Distance	39	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	18.05 mL	Reverse Oil Total	9.95 mL	Volume Oil Total	28 mL
Tank Configuration	A Only	Tank A Conditioner	infinity	Tank B Conditioner	infinity

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	3	185	0.0	7.9	7.9	9250
2	6L	6R	2	18	3	58	7.9	13.0	5.1	2900
3	8L	8R	2	18	3	50	13.0	18.1	5.1	2500
4	11L	11R	2	18	3	38	18.1	23.2	5.1	1900
5	13L	13R	2	22	3	30	23.2	29.4	6.2	1500
6	2L	2R	0	30	3	0	29.4	39.0	9.6	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	39.0	25.0	-14.0	0
2	12L	12R	3	18	3	51	25.0	17.4	-7.6	2550
3	10L	10R	3	18	3	63	17.4	9.8	-7.6	3150
4	7L	7R	2	18	3	54	9.8	4.7	-5.1	2700
5	5L	5R	1	14	3	31	4.7	2.8	-1.9	1550
6	2L	2R	0	14	3	0	2.8	0.0	-2.8	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3:24	1:45	1	1	1:45	3:24

